



## RUST-X Punching Oil 6

Punching Oil 6 is a blended product of selected solvent with special additives for pressing operation. Function of additives ensures quick wetting of surface and reduce friction metallic derivatives which form a friction film

### Application

Punching Oil 6 is formulated for making aluminum fin used in air conditions: stator part, soft metal punching, copper and steel tubes etc. It is suitable for existing systems that run with R12 and R22. It may be applied with brush, roller, swabbing etc.

### Benefits

Reduces friction with low wear on mandrel and die  
Extended tool and die life during operation  
Optimum metallic flow and quick drying  
Good prolong life and high surface finish

| Specification           | Data                     |
|-------------------------|--------------------------|
| Appearance              | Clear water white liquid |
| Density @ 29.5 degree C | 0.79                     |
| Viscosity @ 40 degree C | 1.5                      |
| Flash Point             | 70 (min)                 |
| IBP                     | 190 degree C             |
| FBP                     | 207 degree C             |

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# RUST-X

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